

FRONT MILLING ATTACHMENT

Attachment for multispindle automatics used to execute frontal millings on the pieces, which are working on the main spindle.

This device, with specific versions, allows to perform milling operations on turning pieces without stopping the main spindle or even on not turning pieces.

The milling machinings can be furthermore oriented with respect to the piece in process and for this reason with respect to previous machinings.



| Size | Head dia. $\varnothing T$ | $\varnothing B$ | Milling tools set width H | Spacer dia. $\varnothing D$ | Milling tool dia. $\varnothing A / \varnothing i$ | Distance I | Ratio R | Max speed min^{-1} |
|--------------|------------------------------|-----------------|---------------------------------|--------------------------------|---|---------------|---------------|--------------------------------|
| Gr.0 compact | 69 | 18 | 16 | 25 | 50 / 13 | 37 | 0.345 0.72 | 5000 |
| Gr.0 | 69 | 18 | 16 | 35 | 50 (63) / 16 | 41 | 0.267 | 4500 |
| Gr.1 | 82 | 25 | 22 | 35 | 63 (70) / 16 | 46 | 0.39 0.61 | 3000 |
| Gr.1 compact | 82 | 30 | 22 | 38 | 63 / 16 | 40.5 | 0.77 0.366 | 3500 |
| Gr.3 | 102 | 35 | 32 | 35 | 80 | 51.5 | 0.07÷0.27 | 2000 |

