

## ROTATING UNIT FOR MULTIPLE RADIAL DRILLING.

Attachment for multispindle used to make multiple radial drillings of rotating pieces.



SIZE	Gr.1	Gr.2
Max speed	3000 min <sup>-1</sup>	2500 min <sup>-1</sup>
Max drilling stroke	6.5 mm	9 mm
Drive ratio tool/spindle	2:1	2.23:1
Axial stroke / radial stroke	2.47:1	2.5:1
Max collet capacity Ø A	3 mm	5.5 mm
Head diameter Ø B	111 mm	129 mm
Internal diameter Ø C	22 mm	29 mm
D	32 mm	43.4 mm
E	16.5 mm	18 mm
F	33 mm	41 mm
Max external part H	23 mm	31.5 mm
Max deep part L	61 mm	80 mm
Drill	Left hand cut	Left hand cut

